














## Controller simple operation process

1. Turn on main power supply switch on the back of furnace.
2. Press POWER button (control power supply).
3. Sintering curve setting: Press left function button  enter SP 1, don't set start temperature → press circulation button  enter T 1, set first period required time → press circulation button  enter SP 2, set first period required temperature → press circulation button  enter T 2, set second time required time → press circulation button  enter SP 3, set second period required temperature, and so on, input end command -121 in the last time period T (end command -121 must input in the time period T). Press left function button  + circulation button  back to start interface after finished settings.
4. Press ON button → down function button  3-5 seconds to start procedure.
5. After procedure finished, press UP function button  3-5 seconds to stop → press OFF button.
6. Press POWER button (turn off control power supply)
7. Turn off main power supply switch on the back of furnace.

Notice: Long press RUN  START/PAUSE procedure, long press STOP  stop procedure. Press left function button  then press circulation button  on the start interface to check the sintering curves have been set.